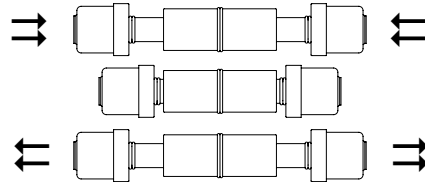
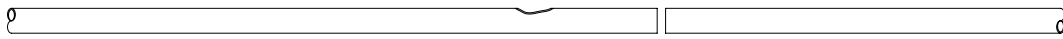


GEO-SCOPE ASSEMBLY INSTRUCTIONS

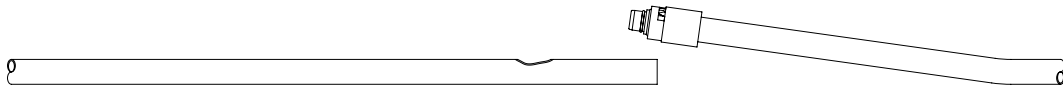
- 1 Verify that the Geo-Scope is the correct size for the polyethylene (P.E.) pipe being repaired.
- 2 The GEO-Scope is shipped and should be stored with both ends fully extended. Compress and extend each end of the GEO-Scope before using it to make your repair.



- 3 Cut the damaged polyethylene pipe once where you plan to make the first GEO-Stab™ connection.



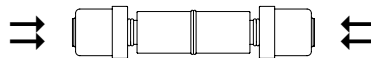
- 4 Clean the pipe end that is free from damage and using Continental's ID Chamfer Tool, chamfer end of pipe and mark stab depth.



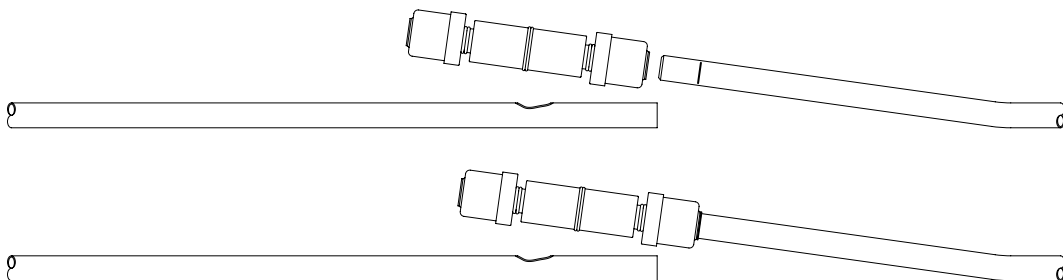
- 5 Check the ID chamfer with the gauge. The o-ring on the gauge should start to enter the chamfered pipe end.



- 6 Collapse the GEO-Scope.

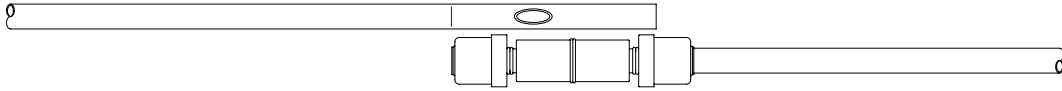


- 7 Stab one end of the GEO-Scope onto the chamfered pipe.

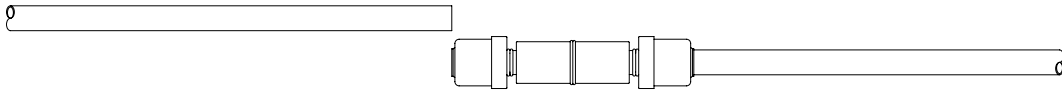


- 8 The stab mark should be within 1/8" from the entrance of the stab fitting.

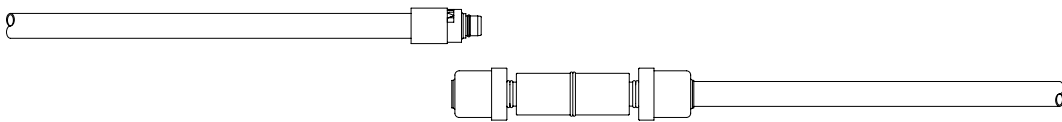
- 9** The GEO-Scope should be in the fully collapsed condition. Align the GEO-Scope adjacent to the damaged pipe length.



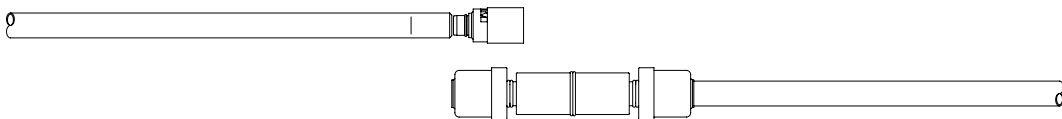
- 10** At the end of the stab fitting, mark the pipe for the second cut location. Cut the polyethylene pipe square.



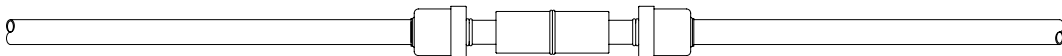
- 11** Clean the pipe end and using Continental's ID Chamfer Tool, chamfer end of pipe and mark stab depth.



- 12** Check the ID chamfer with the gauge. The o-ring on the gauge should start to enter the chamfered pipe end.



- 13** Expand the GEO-Scope as you install the GEO-Stab™ onto the chamfered pipe.



- 14** The stab mark should be within 1/8" from the entrance of the stab fitting.